

Pro 4 ROV Assembly Schematic: Part 3

Termination Block Assembly

ROV Serial #: _____

Date: _____

Technician: _____



	<u>Part #</u>	<u>Name</u>	<u>Qty</u>	<u>Tef-Gel</u>	<u>Loctite</u>	<u>Torque</u>
#1	VR-PRO4-10-0001	Termination Block Assembly	1		<input type="checkbox"/> Blue 242	
#2	TB-005	Termination Block Plate	1	<input type="checkbox"/>		
#3	OR-114	O-Ring #114	2			
#4	TB-003	Termination Block Spacer	2			
#5	CB9-001F-ASSM-P4	9 Pin Bulkhead	1		<input type="checkbox"/> Blue 242	
#6	OR-014	O-Ring #014	1			
#7	OR-017	O-Ring #017	1			
#8	90494A232	7/16" - 20 Thread, 11/16" Nut	1			<input type="checkbox"/> 60in-lbs (6.78Nm)
#9	90494A033	1/2" - 13 Thread, 3/4" Nut	1			<input type="checkbox"/> 60in-lbs (6.78Nm)
#10	91475A033	1/2" - SS Lock Washer	1			
#11	TB-GND-ASSM	1/2" Ring Terminal & Ground Wire	1			

